

## nanoERGIS® MACHINE STRETCH FILM TECHNICAL DATA SHEET

**General description:** The subject of the technical specification is polyethylene, nano-layered, transparent stretch film produced in CAST technology.

LLDPE stretch film is designed to pack and secure collective products on the pallets as well as large overall dimensions units.

Machine stretch film produced in nano-technology is characterized by: high elongation and puncture force, good cling performance.

Technical Specification SPPV						
Physical	Unit	Value	Test based on			
Thickness	[µm]	20 ± 1μm				
Width	[mm]	500 ± 5mm				
Guaranteed Stretch	[%]	300				
Ultimate stretch	[%]	>430	Ergis-Eurofilms			
Puncture force	[kg]	>2,70	Ergis-Eurofilms			
Retention force	[kg]	>1,30	Ergis-Eurofilms			
Elongation at break* (MD)	[%]	>720	EN ISO 527			
Tensile at break (MD)	[MPa]	>36	EN ISO 527			
Tensile modulus (MD)	[MPa]	>133	EN ISO 527			
Dart Drop	[g/µm]	>17,9	ASTM D 1709			

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<sup>\*</sup>Sample size: 25mm x100mm, machine speed 500m/min